



4" W.G. Flat Oval Construction For 18" Minor

Stock Diameter	Order Size	Equivalent Round	Spiral Seam Gauge	Fitting Gauge	<u>M/F Joint</u>	Reinforcement Max. Spacing
					*Optional Tie Rod for Easy Install	
22∅	24x18	21.42∅	24ga	20ga	N/R	N/R
24∅	27x18	22.88∅	22ga	20ga	N/R	N/R
26∅	31x18	24.64∅	22ga	20ga	N/R	C @ 8'
28∅	34x18	25.85∅	22ga	20ga	N/R	D @ 8'
30∅	37x18	26.99∅	22ga	18ga	1 - 1/2" Tie Rods	E @ 6'
32∅	40x18	28.05∅	22ga	18ga	1 - 1/2" Tie Rods	E @ 5'
34∅	43x18	29.06∅	22ga	18ga	1 - 1/2" Tie Rods	F @ 5'
36∅	46x18	30.02∅	22ga	18ga	1 - 1/2" Tie Rods	F @ 5'
38∅	49x18	30.94∅	20ga	18ga	1 - 1/2" Tie Rods	H @ 5'
40∅	53x18	32.10∅	20ga	18ga	1 - 1/2" Tie Rods	H @ 5'
42∅	56x18	32.92∅	20ga	18ga	1 - 1/2" Tie Rods	H @ 4'
44∅	59x18	33.72∅	20ga	18ga	1 - 1/2" Tie Rods	H @ 4'
46∅	62x18	34.49∅	20ga	16ga	2 - 1/2" Tie Rods	H @ 3'
48∅	65x18	35.23∅	20ga	16ga	2 - 1/2" Tie Rods	H @ 3'
50∅	68x18	35.59∅	20ga	16ga	2 - 1/2" Tie Rods	I @ 3'
52∅	72x18	36.87∅	18ga	16ga	2 - 1/2" Tie Rods	I @ 5'
54∅	75x18	37.54∅	18ga	16ga	2 - 1/2" Tie Rods	I @ 4'
56∅	78x18	38.12∅	18ga	16ga	2 - 1/2" Tie Rods	I @ 4'
58∅	81x18	38.79∅	18ga	16ga	2 - 1/2" Tie Rods	J @ 3'